ZONE	REV	DESCRIPTION	ECN	DATE	APVD
	-	INITIAL RELEASE		070711	JLD
	A	UPDATE PART NUMBERING SCHEME		3/16/2012	JLD
	B	UPDATE TO FLATNESS SPEC CALL OUT		6/4/2012	JLD
	C	UPDATE TO FLATNESS SPEC CALL OUT		8/27/2012	JBR

NOTES- UNLESS OTHERWISE SPECIFIED:
1. MATERIAL: ALUMINUM 6063, 6061, 6463, OR 6005 (ANY CONDITION).
2. FINISH: SPECIFY IN PART NUMBER- BLACK OR CLEAR ANODIZE. OTHER COLORS AVAILABLE UPON REQUEST. SEE NOTE 4.
3. DEBUR SHARP EDGES.
4. MOUNTING OPTIONS TO BE SPECIFIED UPON ORDER AS SHOWN IN MOUNTING OPTIONS TABLE.
5. PART NUMBER DESCRIPTION: (FOR ORDERING)

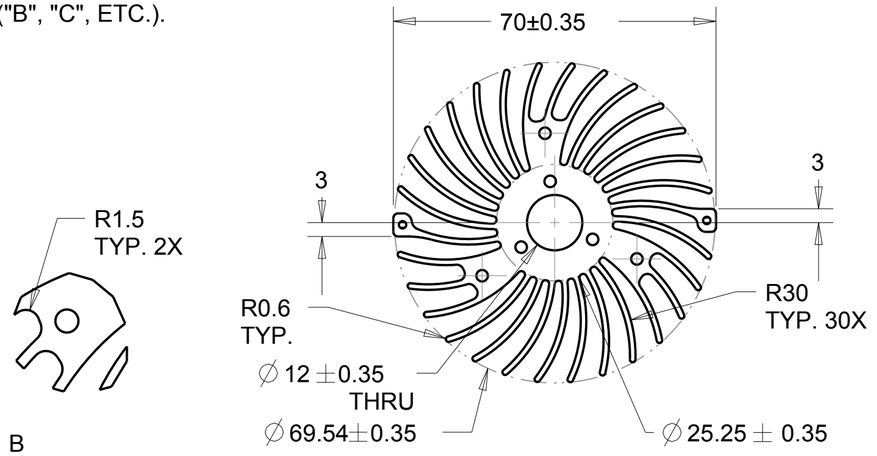
XSA-38-_-_-_

XSM MOUNTING
"M2" - M2 SCREW THREAD
"M3" - M3 SCREW THREAD

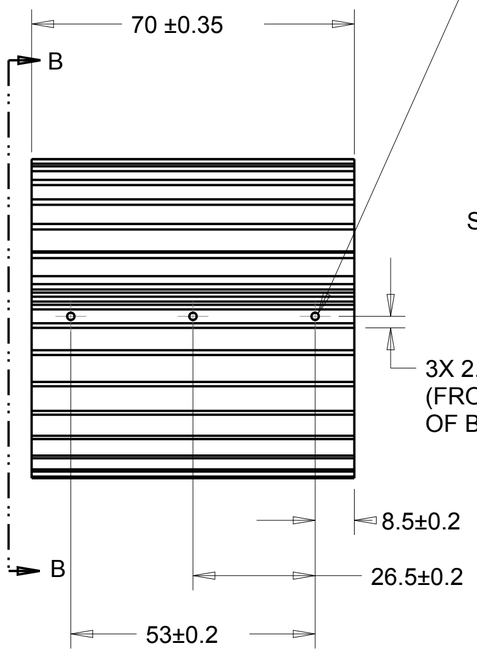
FINISH
"B" - BLACK ANODIZE
"C" - CLEAR ANODIZE
"Z" - CUSTOM OTHER (SPECIFY)

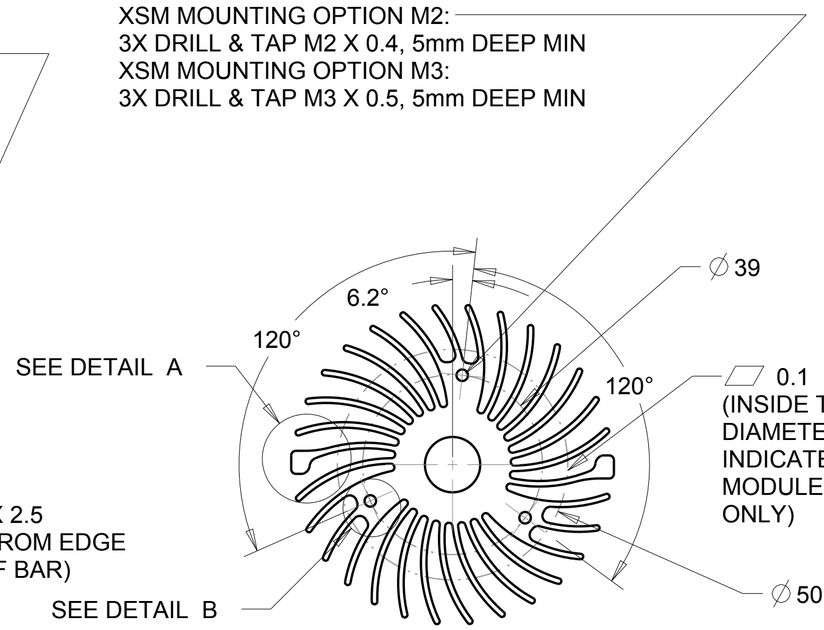
MOUNTING OPTION
SEE TABLE
(MULTIPLE AVAILABLE
EXAMPLE "27" SPECIFIES
OPTION 2 AND 7)

6. SAMPLES PROVIDED BY XICATO ARE PART NO XSA-38-M2-B-N OR XSA-38-M3-B-N
7. FOR AN APPROVED SUPPLIER LIST CONTACT YOUR LOCAL XICATO REPRESENTATIVE.
8. THE DESIGNATION "#" IN THE MOUNTING OPTION TABLE IS A PLACEHOLDER FOR XSM MOUNTING OPTION ("2" OR "3") AND FINISH ("B", "C", ETC.).

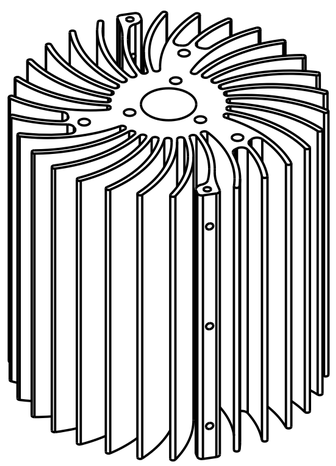


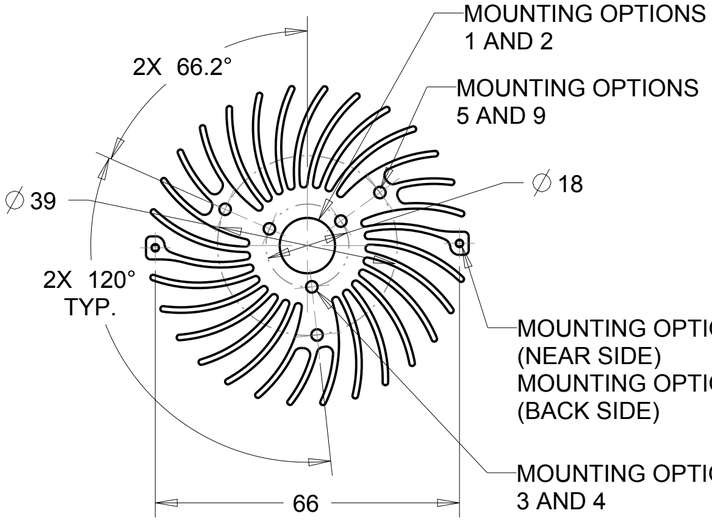
DETAIL B
DIMNESIONS APPLY TO 3 PLACES
SCALE 2.000



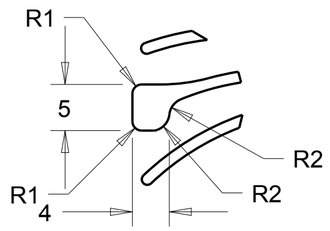


(MODULE SIDE OF HEATSINK)





VIEW B-B



DETAIL A
DIMENSIONS APPLY TO BOTH SIDES
SCALE 2.000

MOUNTING OPTION TABLE- NOTE 4, NOTE 5, NOTE 8

MOUNTING OPTION	PART NUMBER	THREAD	THREAD DEPTH
NONE	XSA-38-M#-#-N	NONE	NONE
1	XSA-38-M#-#-1	M14 X 2	30mm MIN.
2	XSA-38-M#-#-2	5/8"-11 UNC	1.00" MIN.
3	XSA-38-M#-#-3	M3 X 0.5	9mm MIN.
4	XSA-38-M#-#-4	#6-32 UNC	0.35" MIN.
5	XSA-38-M#-#-5	M2 X 0.4	8mm MIN.
6	XSA-38-M#-#-6	M2 X 0.4	8mm MIN.
7	XSA-38-M#-#-7	M2 X 0.4	5mm MIN.
8	XSA-38-M#-#-8	M2 X 0.4	8mm MIN.
9	XSA-38-M#-#-9	M3 X 0.5	8mm MIN.

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UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN MILLIMETERS. STANDARD TOLERANCES ARE:

0-10± 0.1
10-50± 0.15
50-100± 0.20
100+± 0.25
ANGLES =±.5°

DATE:	6/4/2012
DSR:	J. DUNHAM
REL.:	
PROD.:	
ENGR.	
CHKD:	
CHKD:	

XICATO INC

TITLE: HEATSINK, RADIAL, MEDIUM

DWG SIZE	PART NUMBER	REV.
C	X00727	B
SCALE: 1.000		SHEET 1 OF 1